## Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

1. (original) A method for solid free-form fabrication of a three-dimensional object, comprising:

depositing a particulate blend in a defined region, said particulate blend including reactive glass ionomer particulates, cross-linkable polyacid particulates including polyvinyl pyrrolidone-co-polyacrylic acid, and nanocomposites;

ink-jetting an aqueous phase binder onto a predetermined area of said particulate blend to form hydrated cement in said predetermined area; and hardening said hydrated cement.

- 2. (original) The method of claim 1, further comprising removing a portion of said particulate blend that does not form said hydrated cement.
- 3. (original) The method of claim 1, wherein said reactive glass ionomer particulates comprise a glass ionomer cement.
- 4. (original) The method of claim 1, wherein said cross-linkable polyacid particulates comprise a polyvinyl pyrrolidone-co-polyacrylic acid and one of a polyacrylic acid, a polygalaturonic acid, a polyethelyne-co-maleic acid.
- 5. (currently amended) The method of claim 1, wherein said nanocomposites comprise one of PEO/clay nanocomposites, closite 10A, closite 30B, closite Na+, hydrophilic polymer-silicate nanocomposites, hydroxyapatite nanocomposites, or layered double hydroxide (LDH) nanocomposites.
- 6. (original) The method of claim 1, wherein said particulate blend further comprises a source of Al3+.

- 7. (original) The method of claim 1, wherein said particulate blend further comprises a source of Zn2+.
- 8. (original) The method of claim 1, wherein said particulate blend further comprises biomolecules.
- 9. (original) The method of claim 8, wherein said biomolecules comprise dextrin or soluble starch.
- 10. (original) The method of claim 1, wherein said particulate blend further comprises a nanofiller.
- 11. (original) The method of claim 10, wherein said nanofiller comprises hydroxyapatite.
- 12. (original) The method of claim 1, wherein said step of hardening said cement is accelerated by including a pH modifier in said particulate blend.
- 13. (original) The method of claim 12, wherein said pH modifier comprises one of tartaric acid, citric acid, glutamic acid, diglycolic acid, DL aspartic acid, iminodiacetic acid, itaconic acid, or NH4H2PO4.
- 14. (original) The method of claim 1, wherein said aqueous binder comprises a pH modifier to accelerate hardening said cement.
- 15. (original) The method of claim 14, wherein said pH modifier comprises one of phosphoric acid, phytic acid or citric acid.
- 16. (original) The method of claim 1, wherein said aqueous binder comprises colorants.

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17. (currently amended) The method of claim 1, wherein said aqueous binder comprises phytic acid, citric acid, dye colorants, pigment colorants, pyrrolidone, 1,5-hexanediol, low molecular weight water-soluble ethylene oxide-propylene oxide oligomers, surfynol 465, and water.

18-48. (canceled)